REVIEW ARTICLE

Advances in High-Performance Liquid Chromatography (HPLC) and Ultra-Performance Liquid Chromatography (UPLC)

Vanitha Madhuri T^{*1}, Manasa Krishna Pandreka², Geetha Gayatri B², Yamini M², Abhishek G², Edward Raju Gope¹, Raghava D³, Nageswara Rao K⁴

¹Assistant Professor, Department of Pharmaceutical Analysis, KGRL College of Pharmacy, Bhimavaram, Andhra Pradesh, India

² UG Scholar, Department of Pharmacy, KGRL College of Pharmacy, Bhimavaram, Andhra Pradesh, India ³Principal and Professor, Department of Pharmaceutical Chemistry, KGRL College of Pharmacy, Bhimavaram,

Andhra Pradesh, India

⁴Director and Professor, Department of Pharmaceutical Analysis, KGRL College of Pharmacy, Bhimavaram, Andhra Pradesh, India

Publication history: Received on 6th October; Revised on 10th October; Accepted on 16th October 2024

Article DOI: 10.69613/t4nhz921

Abstract: High-Performance Liquid Chromatography (HPLC) and Ultra-Performance Liquid Chromatography (UPLC) are fundamental analytical techniques that have revolutionized chemical analysis across various fields. These chromatographic methods offer exceptional separation capabilities, high resolution, and precise quantification of complex mixtures. HPLC has evolved significantly since its inception, with improvements in column technology, detection systems, and automation. UPLC, introduced as an advancement to conventional HPLC, operates at significantly higher pressures using sub-2-µm particle sizes, resulting in enhanced resolution, speed, and sensitivity. Both techniques have found extensive applications in pharmaceutical analysis, environmental monitoring, food safety, clinical diagnostics, and biomedical research. The implementation of various detection methods, including UV-visible, fluorescence, mass spectrometry, and electrochemical detection, has expanded their analytical capabilities. Recent developments in column technology, such as core-shell particles and monolithic columns, have further improved separation efficiency. The integration of artificial intelligence and machine learning has enhanced method development and data analysis. This review discusses the fundamental principles, technological advancements, and diverse applications of HPLC and UPLC. Additionally, it discusses current challenges, emerging trends, and future prospects in chromatographic science, including green chromatography initiatives and miniaturization efforts. The continuous evolution of these techniques contributes significantly to analytical chemistry's advancement, promising even more sophisticated applications in various scientific disciplines.

Keywords: Liquid chromatography; Rf value; Analytical Method; Chromatographic Resolution; Method Development.

1. Introduction

Liquid chromatography has transformed significantly since its inception in the early 20th century by Russian botanist Mikhail Tswett [1]. The evolution from traditional column chromatography to modern High-Performance Liquid Chromatography (HPLC) represents one of the most significant advances in analytical chemistry. The foundations of HPLC were established in the 1960s when advancements in instrumentation and column technology enabled the development of high-pressure systems [2]. The initial breakthrough came with the introduction of smaller particle sizes for column packing materials, typically 3-10 µm, which significantly improved separation efficiency compared to the traditional large particles of 150-200 µm [3]. This development, coupled with the ability to generate and maintain high pressures, marked the birth of modern HPLC. By the early 1970s, commercially available HPLC systems revolutionized analytical capabilities across various scientific fields [4]. The continuous pursuit of improved separation efficiency led to further refinements in particle technology. The introduction of spherical particles, followed by the development of bonded phases, expanded the application scope of HPLC [5]. The 1980s witnessed significant improvements in pump technology and detector sensitivity, enabling more precise and reliable analyses [6]. The early 2000s marked another milestone with the introduction of Ultra-Performance Liquid Chromatography (UPLC). This technology utilizes sub-2-µm particles and operates at pressures exceeding 6,000 psi, offering unprecedented improvements in resolution, speed, and sensitivity [7]. The development of UPLC addressed the growing demand for faster analysis times while maintaining or improving separation quality



^{*} Corresponding author: Vanitha Madhuri T

Copyright © 2024 Author(s) retain the copyright of this article. This article is published under the terms of the Creative Commons Attribution Liscense 4.0.

[8]. These technological advancements have been accompanied by significant improvements in column chemistry, including the development of hybrid organic-inorganic particles, monolithic columns, and superficially porous particles [9]. Modern chromatographic systems also benefit from sophisticated software solutions, automated sample handling, and various detection technologies [10].

The evolution of HPLC and UPLC continues to be driven by the increasing demands of various industries, including pharmaceutical analysis, environmental monitoring, and biomedical research. These techniques have become indispensable tools in analytical laboratories worldwide, offering reliable solutions for complex analytical challenges [11].

Parameter	HPLC	UPLC
Particle Size	3-5 μm	< 2 µm
Operating Pressure	Up to 6,000 psi	Up to 15,000 psi
Column Length	150-250 mm	50-150 mm
Internal Diameter	4.6 mm	2.1 mm
Flow Rate	1-5 mL/min	0.2-1 mL/min
Injection Volume	10-100 μL	1-10 µL
Analysis Time	10-50 min	2-10 min
Resolution	Good	Excellent
Sensitivity	Good	Superior
Solvent Consumption	Higher	Lower

Table 1. Comparison between HPLC and UPLC Systems





2. Instrumentation

The fundamental principle of both HPLC and UPLC relies on the differential distribution of analytes between the mobile and stationary phases [12]. The separation mechanism involves repeated interactions of sample components with these phases, leading to varying retention times based on their physicochemical properties [13]. The efficiency of separation depends on various factors, including particle size, column length, mobile phase composition, and operational parameters such as pressure and temperature [14].

2.1. Components of HPLC/UPLC Systems

2.1.1. Mobile Phase Delivery System

The solvent delivery system consists of high-pressure pumps capable of delivering precise and reproducible flow rates. Modern systems employ binary, ternary, or quaternary pumps that can generate complex gradient profiles [15]. UPLC systems are designed

to operate at significantly higher pressures, typically up to 15,000 psi, compared to conventional HPLC systems that operate at pressures below 6,000 psi [16].

2.1.2. Sample Introduction

Autosampler systems have evolved to provide precise injection volumes ranging from sub-microliter to several hundred microliters. Advanced autosamplers incorporate temperature control, automated sample preparation capabilities, and carry-over prevention mechanisms [17]. The introduction of ultra-high-pressure injection systems in UPLC has addressed the challenges associated with sample introduction at elevated pressures [18].

2.1.3. Chromatographic Columns

Column technology represents the heart of chromatographic separation. Modern columns utilize various stationary phase materials, including silica-based particles, polymer-based materials, and hybrid organic-inorganic substances [19]. The reduction in particle size from 5 µm in conventional HPLC to sub-2 µm in UPLC has dramatically improved separation efficiency and speed [20].

2.1.4. Detection Systems

UV-Visible Detection: UV-visible detectors remain the most widely used detection systems due to their versatility and reliability. Modern detectors offer enhanced sensitivity, wider dynamic range, and reduced noise levels [21]. The development of photodiode array (PDA) detectors has enabled simultaneous detection at multiple wavelengths, providing spectral information for peak identification [22].

Mass Spectrometric Detection: The coupling of HPLC/UPLC with mass spectrometry has revolutionized analytical capabilities. Various ionization techniques, including electrospray ionization (ESI) and atmospheric pressure chemical ionization (APCI), enable the analysis of diverse compound classes [23]. High-resolution mass spectrometers provide detailed structural information and accurate mass measurements, essential for compound identification and characterization [24].

Other Detection Methods: Alternative detection techniques include fluorescence, refractive index, electrochemical, and lightscattering detectors. Each method offers specific advantages for particular applications, such as enhanced sensitivity for fluorescent compounds or universal detection capabilities for non-UV absorbing molecules [25].

2.2. System Control and Data Management

Modern chromatographic systems incorporate sophisticated software platforms for instrument control, data acquisition, and analysis. These systems provide features such as automated method development, system suitability testing, and compliance with regulatory requirements [26]. Advanced data processing algorithms enable automated peak integration, quantification, and report generation, improving laboratory efficiency and data quality [27].

3. Practical Considerations

3.1. Method Development Strategies

3.1.1. Selection of Chromatographic Conditions

Successful method development requires careful consideration of various parameters, including:

- Mobile phase composition and pH optimization
- Column selection based on analyte properties
- Temperature control for improved reproducibility
- Gradient profile optimization for complex separations [39]

3.2. Method Validation

Comprehensive validation protocols ensure the reliability and regulatory compliance of analytical methods. Key validation parameters include:

- Specificity and selectivity assessment
- Linearity and range determination
- Precision and accuracy studies
- Robustness evaluation [40]
- Sample Preparation Techniques

3.3. Modern Extraction Methods

Advanced sample preparation techniques have evolved to improve efficiency and selectivity:

- Solid-phase extraction (SPE) automation
- QuEChERS methodology for complex matrices
- Microextraction techniques for limited sample volumes [41]

3.4. Matrix Effects Management

The management of matrix effects is crucial, particularly in LC-MS/MS analysis:

- Implementation of appropriate internal standards
- Matrix-matched calibration strategies
- Ion suppression/enhancement evaluation [42]

4. Applications

4.1. Pharmaceutical Applications

4.1.1. Drug Development and Quality Control

HPLC and UPLC serve as primary analytical tools in pharmaceutical analysis, from early-stage drug development to quality control of finished products [28]. These techniques enable the determination of drug content, related substances, and degradation products with high precision and accuracy. The implementation of Quality by Design (QbD) principles in method development has improved the robustness and reliability of pharmaceutical analyses [29].

4.1.2. Bioanalysis and Pharmacokinetics

The high sensitivity and selectivity of UPLC-MS/MS systems have revolutionized bioanalytical studies. These techniques facilitate the quantification of drugs and metabolites in biological matrices at concentrations down to picogram levels [30]. Advanced sample preparation techniques, coupled with selective detection methods, have improved the accuracy of pharmacokinetic studies and therapeutic drug monitoring [31].

Field	Common Applications	Method Requirements	Detection
			Methods
Pharmaceutical	Drug assay, Impurity profiling, Stability	High precision, Regulatory compliance,	UV-Vis, MS,
	studies	Robustness	PDA
Environmental	Pesticide analysis, Water quality monitoring,	High sensitivity, Multi-residue capability,	MS/MS, UV-Vis
	Pollutant screening	Matrix tolerance	
Clinical	Biomarker analysis, Drug monitoring,	Rapid analysis, High throughput, Minimal	MS, Fluorescence
	Metabolomics	sample preparation	
Food Safety	Contaminant analysis, Nutritional	High throughput, Multi-component	UV-Vis, MS, RI
	components, Additives	analysis, Ruggedness	
Research	Natural products, Proteomics, Metabolite	High resolution, Structural elucidation	MS, PDA, CAD
	identification	capability, Flexibility	

Table 2. Applications and Method Requirements Across Different Fields

4.2. Environmental Monitoring

4.2.1. Pollutant Analysis

Environmental applications include the detection and quantification of various pollutants, including pesticides, industrial chemicals, and emerging contaminants [32]. The development of multi-residue methods using UPLC-MS/MS has enabled simultaneous analysis of hundreds of compounds in complex environmental matrices [33].

4.2.2. Water Quality Assessment

Advanced chromatographic methods play a crucial role in water quality monitoring, enabling the detection of trace-level contaminants in drinking water, wastewater, and surface waters [34]. The high-throughput capabilities of UPLC systems have significantly improved monitoring efficiency and regulatory compliance [35].

4.3. Clinical Diagnostics

4.3.1. Biomarker Analysis

The application of HPLC and UPLC in clinical laboratories has expanded to include the analysis of various biomarkers, hormones, and metabolites [36]. These techniques provide reliable quantification of disease markers, facilitating early diagnosis and treatment monitoring [37].

4.3.2. Therapeutic Drug Monitoring

Precise measurement of drug levels in patient samples is crucial for optimal therapeutic outcomes. Modern chromatographic methods offer rapid and accurate analysis of various therapeutic agents, enabling personalized dosing strategies [38].

5. Current Trends and Optimization

5.1. Green Chromatography

Environmental considerations have led to the development of sustainable chromatographic methods:

- Reduction in organic solvent consumption
- Implementation of shorter columns
- Development of room temperature ionic liquid-based separations [43]

5.2. Automation and High-Throughput Analysis

Modern laboratories increasingly implement automated solutions like:

- Integrated sample preparation systems
- Multi-column switching technologies
- Parallel analysis capabilities [44]

5.3. Quality Control and System Suitability

Regular system performance verification ensures reliable analytical results:

- Routine calibration and maintenance protocols
- System suitability testing requirements
- Performance monitoring and trending [45].

6. Conclusion

The evolution of HPLC and UPLC technologies has fundamentally transformed analytical chemistry, providing powerful tools for diverse scientific applications. The continuous advancement in instrumentation, column technology, and detection systems has enabled unprecedented levels of separation efficiency, sensitivity, and analytical throughput. The transition from conventional HPLC to UPLC represents a significant leap forward, offering superior performance while reducing analysis time and solvent consumption. The integration of advanced detection systems, particularly mass spectrometry, has expanded the analytical capabilities of these techniques, enabling complex analytical challenges to be addressed with greater confidence. Future developments in miniaturization, automation, and artificial intelligence integration promise to further enhance the capabilities and applications of liquid chromatography, ensuring its continued relevance in analytical science.

References

- [1] Ettre LS, Sakodynskii KI. M.S. Tswett and the discovery of chromatography I: Early work (1899-1903). Chromatographia. 1993;35(3):223-231.
- [2] Horvath CG, Preiss BA, Lipsky SR. Fast liquid chromatography: an investigation of operating parameters and the separation of nucleotides on pellicular ion exchangers. Anal Chem. 1967;39(12):1422-1428.
- [3] Kirkland JJ. Modern practice of liquid chromatography: before and after 1971. J Chem Educ. 1971;48(7):A403-A408.

- Knox JH. Band dispersion in chromatography a universal expression for the contribution from the mobile zone. J Chromatogr A. 2002;960(1-2):7-18.
- [5] Majors RE. The continuing evolution of HPLC column technology. LCGC North America. 2005;23(12):1248-1255.
- [6] Snyder LR, Kirkland JJ, Glajch JL. Practical HPLC method development. 2nd ed. New York: John Wiley & Sons; 1997.
- [7] Swartz ME. UPLCTM: An introduction and review. J Liq Chromatogr Relat Technol. 2005;28(7-8):1253-1263.
- [8] MacNair JE, Lewis KC, Jorgenson JW. Ultrahigh-pressure reversed-phase liquid chromatography in packed capillary columns. Anal Chem. 1997;69(6):983-989.
- [9] Gritti F, Guiochon G. The van Deemter equation: assumptions, limits, and adjustment to modern high performance liquid chromatography. J Chromatogr A. 2013;1302:1-13.
- [10] Walter TH, Andrews RW. Recent innovations in UHPLC columns and instrumentation. TrAC Trends Anal Chem. 2014;63:14-20.
- [11] Dong MW. Modern HPLC for practicing scientists. Hoboken: John Wiley & Sons; 2006.
- [12] Neue UD. HPLC columns: theory, technology, and practice. New York: Wiley-VCH; 1997.
- [13] Fekete S, Schappler J, Veuthey JL, Guillarme D. Current and future trends in UHPLC. TrAC Trends Anal Chem. 2014;63:2-13.
- [14] Meyer VR. Practical high-performance liquid chromatography. 5th ed. Chichester: John Wiley & Sons; 2010.
- [15] Guillarme D, Nguyen DT, Rudaz S, Veuthey JL. Method transfer for fast liquid chromatography in pharmaceutical analysis. Eur J Pharm Biopharm. 2007;66(3):475-482.
- [16] Chesnut SM, Salisbury JJ. The role of UHPLC in pharmaceutical development. J Sep Sci. 2007;30(8):1183-1190.
- [17] Nováková L, Vlčková H. A review of current trends and advances in modern bio-analytical methods. Anal Chim Acta. 2009;656(1-2):8-35.
- [18] Wu N, Clausen AM. Fundamental and practical aspects of ultrahigh pressure liquid chromatography for fast separations. J Sep Sci. 2007;30(8):1167-1182.
- [19] Kirkland JJ, Schuster SA, Johnson WL, Boyes BE. Fused-core particle technology in high-performance liquid chromatography: An overview. J Pharm Anal. 2013;3(5):303-312.
- [20] González-Ruiz V, Olives AI, Martín MA. Core-shell particles lead the way to renewing high-performance liquid chromatography. TrAC Trends Anal Chem. 2015;64:17-28.
- [21] Dong MW, Zhang K. Ultra-high-pressure liquid chromatography (UHPLC) in method development. TrAC Trends Anal Chem. 2014;63:21-30.
- [22] Arji SR, Eranki SS, Pecchetty S, Sarella PN. Unconventional stationary phases: Nanomaterials, nanoparticles and the future of liquid chromatography. World Journal of Advanced Research and Reviews. 2023;18(2):492-501.
- [23] Holčapek M, Jirásko R, Lísa M. Recent developments in liquid chromatography–mass spectrometry and related techniques. J Chromatogr A. 2012;1259:3-15.
- [24] Beccaria M, Cabooter D. Current developments in LC-MS for pharmaceutical analysis. Analyst. 2020;145(4):1129-1157.
- [25] Fekete S, Kohler I, Rudaz S, Guillarme D. Importance of instrumentation for fast liquid chromatography in pharmaceutical analysis. J Pharm Biomed Anal. 2014;87:105-119.
- [26] Molnár I, Rieger HJ, Monks KE. Aspects of the "Design Space" in high pressure liquid chromatography method development. J Chromatogr A. 2010;1217(19):3193-3200.
- [27] Karmarkar S, Garber R, Genchanok Y, George S, Yang X, Hammond R. Quality by Design (QbD) based development of a stability indicating HPLC method for drug and impurities. J Chromatogr Sci. 2011;49(6):439-446.
- [28] Görög S. Advances in the analysis of steroid hormone drugs in pharmaceuticals and environmental samples. J Pharm Biomed Anal. 2011;55(4):728-743.
- [29] Borman P, Roberts J, Jones C, Hanna-Brown M. The development phase of an LC method using QbD principles. Sep Sci. 2010;2:2-8.
- [30] Zhang B, Li X, Yan B. Advances in HPLC detection—towards universal detection. Anal Bioanal Chem. 2008;390(1):299-301.

- [31] Korfmacher WA. Foundation review: Principles and applications of LC-MS in new drug discovery. Drug Discov Today. 2005;10(20):1357-1367.
- [32] Richardson SD. Environmental mass spectrometry: emerging contaminants and current issues. Anal Chem. 2012;84(2):747-778.
- [33] Hernández F, Sancho JV, Ibáñez M, Guerrero C. Antibiotic residue determination in environmental waters by LC-MS. TrAC Trends Anal Chem. 2007;26(6):466-485.
- [34] Mangam VT, Sarella PN, Siddhantapu S, Sudhabattula S, Surampudi VA. Novel colorimetric approach for amikacin estimation in pure powder and its pharmaceutical formulations. World Journal of Biology Pharmacy and Health Sciences. 2023;14(1):270-9.
- [35] Petrović M, Gonzalez S, Barceló D. Analysis and removal of emerging contaminants in wastewater and drinking water. TrAC Trends Anal Chem. 2003;22(10):685-696.
- [36] Arji SR, Eranki SS, Pecchetty S, Sarella PN. Unconventional stationary phases: Nanomaterials, nanoparticles and the future of liquid chromatography. World Journal of Advanced Research and Reviews. 2023;18(2):492-501.
- [37] Vogeser M, Seger C. A decade of HPLC-MS/MS in the routine clinical laboratory. Clin Biochem. 2008;41(9):649-662.
- [38] Zhang Y, Huo M, Zhou J, Xie S. PKSolver: An add-in program for pharmacokinetic and pharmacodynamic data analysis in Microsoft Excel. Comput Methods Programs Biomed. 2010;99(3):306-314.
- [39] Snyder LR, Kirkland JJ, Dolan JW. Introduction to modern liquid chromatography. 3rd ed. Hoboken: John Wiley & Sons; 2010.
- [40] McCalley DV. Understanding and manipulating the separation in hydrophilic interaction liquid chromatography. J Chromatogr A. 2017;1523:49-71.
- [41] Anastassiades M, Lehotay SJ, Štajnbaher D, Schenck FJ. Fast and easy multiresidue method employing acetonitrile extraction/partitioning and "dispersive solid-phase extraction" for the determination of pesticide residues in produce. J AOAC Int. 2003;86(2):412-431.
- [42] Matuszewski BK, Constanzer ML, Chavez-Eng CM. Strategies for the assessment of matrix effect in quantitative bioanalytical methods based on HPLC-MS/MS. Anal Chem. 2003;75(13):3019-3030.
- [43] Gaber Y, Törnvall U, Kumar MA, Amin MA, Hatti-Kaul R. HPLC-ESI-MS/MS characterization of novel conjugates of metabolites of butyrylcholinesterase inhibitors. Chemosphere. 2006;63(7):1087-1093.
- [44] Walter TH, Iraneta P, Capparella M. Mechanism of retention loss when C8 and C18 HPLC columns are used with highly aqueous mobile phases. J Chromatogr A. 2005;1075(1-2):177-183.
- [45] Kromidas S. HPLC made to measure: a practical handbook for optimization. Weinheim: Wiley-VCH; 2006.

Author's Short Biography

Mrs Vanitha Madhuri T

Mrs Vanitha Madhuri T is currently serving as Assistant Professor in the Department of Pharmaceutical Analysis at K.G.R.L College of Pharmacy, Bhimavaram. She received her Bachelor's degree in Pharmacy (B.Pharm) and went on to complete her Master's degree (M.Pharm) with specialization in Pharmaceutical Analysis. Her research interests focus on analytical method development and validation using advanced analytical techniques like HPLC, UPLC, and LC-MS/MS.



Miss. Manasa Krishna Pandreka

Miss. Manasa Krishna Pandreka is studying B.Pharmacy in KGRL College of Pharmacy, Bhimavaram. Her research interests include pharmaceutical analysis, chromatographic techniques, and method development. During her studies, she focused on analytical method optimization and validation using HPLC and UPLC techniques.



Miss. Geetha Gayatri B

Miss Geetha Gayatri B is a B.Pharmacy graduate from KGRL College of Pharmacy with a strong interest in pharmaceutical quality control and analytical chemistry. Her academic work concentrated on modern chromatographic applications in drug analysis and the development of green analytical methods.

Miss Yamini M

Miss Yamini M is pursuing her B.Pharmacy at KGRL College of Pharmacy, specializing in pharmaceutical analysis and quality assurance. Her research interests include bioanalytical method development and validation techniques in pharmaceutical analysis using advanced chromatographic methods.

Mr Abhishek G

Mr. Abhishek G is pursuing his B.Pharmacy degree at KGRL College of Pharmacy with focus on pharmaceutical analysis and instrumentation. His research interests include method development using HPLC and UPLC techniques, particularly in the analysis of pharmaceutical formulations and biological samples.

Mr. Edward Raju Gope

Mr. Edward Raju Gope is an Assistant Professor of Pharmaceutical Analysis at K. G. R. L College of Pharmacy in Bhimavaram, Andhra Pradesh. He holds a Master's degree in Pharmaceutical Analysis. Edward is passionate about educating students in developing effective and industrially applicable pharmaceutical formulations. He constantly strives to make the subject engaging and research-oriented for learners. Edward also encourages collaboration with industries through student projects and facility visits.

Dr. Raghava D

Dr. Raghava D, is the Principal of K.G.R.L. College of Pharmacy, Bhimavaram, India is an eminent Pharmacy professional having 15 years of experience in Pharmacy teaching and pharmaceutical Industry.

Dr Nageswara Rao K

Dr.Kavala Nageswara Rao, M.Pham., Ph.D from Andhra University having 22 years of experience in Pharma Industry in India. He worked as a Community Pharmacist in abroad for 9 years, kingdom of Saudi Arabia and 17 years of teaching in Bhimavaram. He served in various capacities of many reputed multinational companies like Rallis India Ltd., Raptakos, Brette & Co. Ltd., Mumbai.







